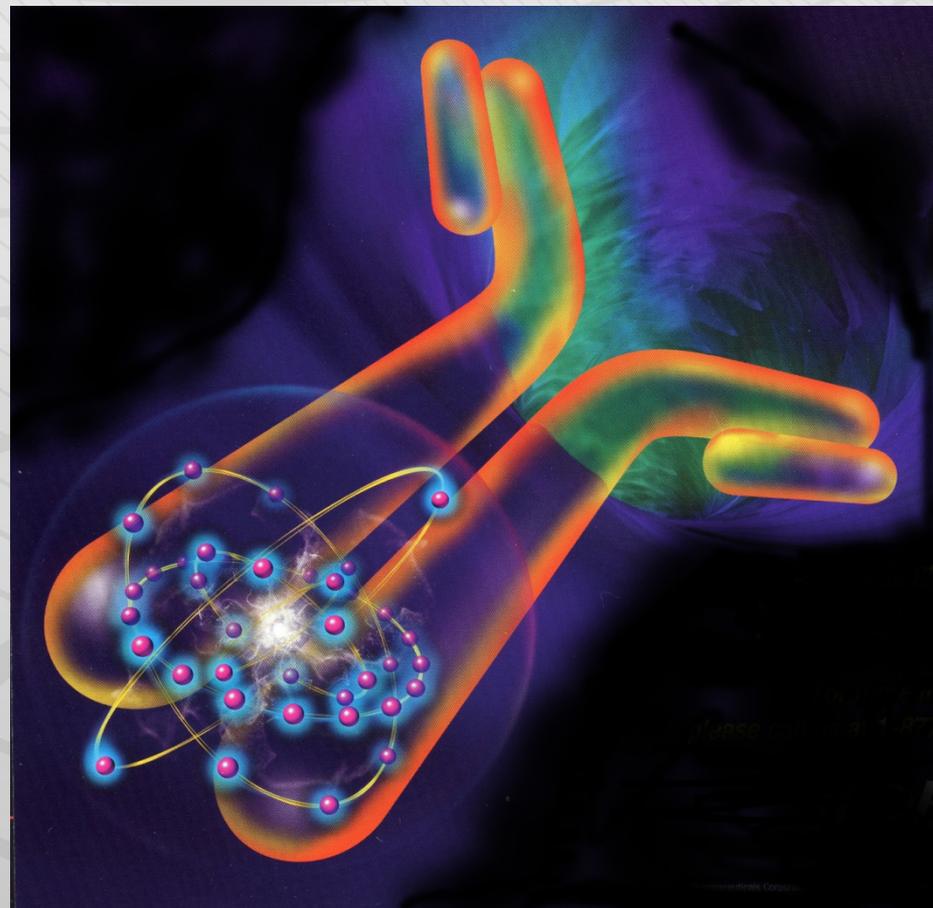


The Future of Medical Isotope Production and Use

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Isotope Sciences Program

March 18, 2011
PNNL-SA-78497



Pacific Northwest
NATIONAL LABORATORY

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Our objective: Improve the supply of radioisotopes and develop exciting, new medical and industrial applications

Our isotope world



- All matter consists of elements (atoms and molecules)
- 112 (or more?) elements
- Each element comprises several isotopes
- About 1600 isotopes
- Either stable or unstable (radioactive)

Hydrogen: ^1H (99.985%, stable), ^2H (0.015%, stable), ^3H (trace, radioactive)

Carbon: ^8C , ^9C , ^{10}C , ^{11}C , ^{12}C (98.9%, stable), ^{13}C (1.1%, stable), ^{14}C , ^{15}C , ^{16}C , ^{17}C , ^{18}C , ^{19}C , ^{20}C

$T_{1/2} \text{ } ^{14}\text{C} = 5715 \text{ years}$

Emits a beta(-) particle

$T_{1/2} \text{ } ^{11}\text{C} = 20.3 \text{ minutes}$

Emits a beta(+) particle, gammas



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“Equipped with his five senses, man explores the universe around him and calls the adventure *science*.”

-- Edwin Powell Hubble, *The Nature of Science*, 1954



George Charles de Hevesy (1885 – 1966), Hungarian radiochemist; Nobel laureate (1943) for development and use of radiotracers in the study of chemical processes and metabolism



Of Sunday dinner and recycled pot roast, Manchester, (1911)



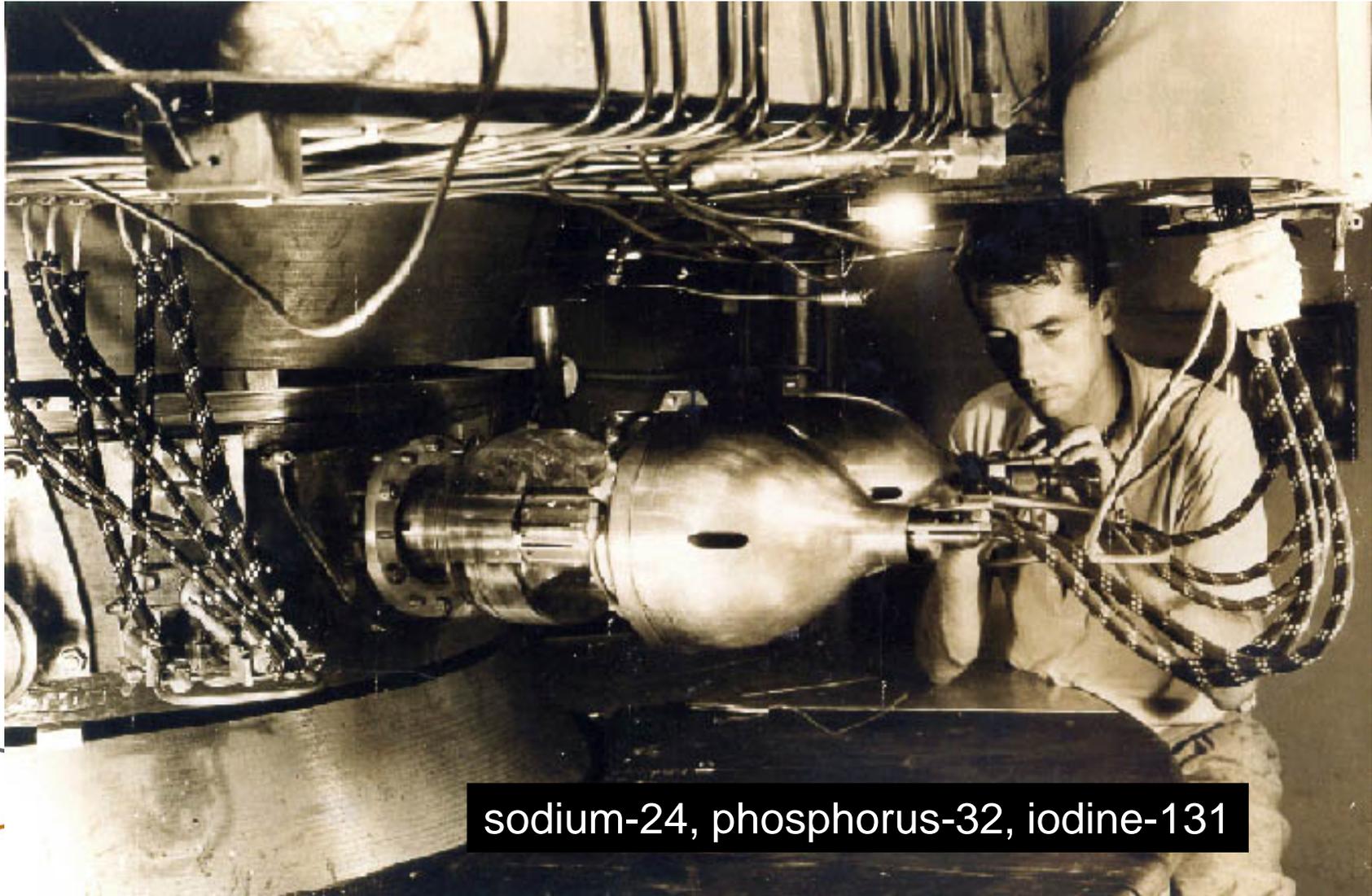
Ernest O. Lawrence (1901-1958), Nobel laureate in physics (1939) for work on the cyclotron and isotope production



University of California Radiation Laboratory, circa 1936



Building the 60-inch Berkeley cyclotron in 1937 with its 220-ton magnet



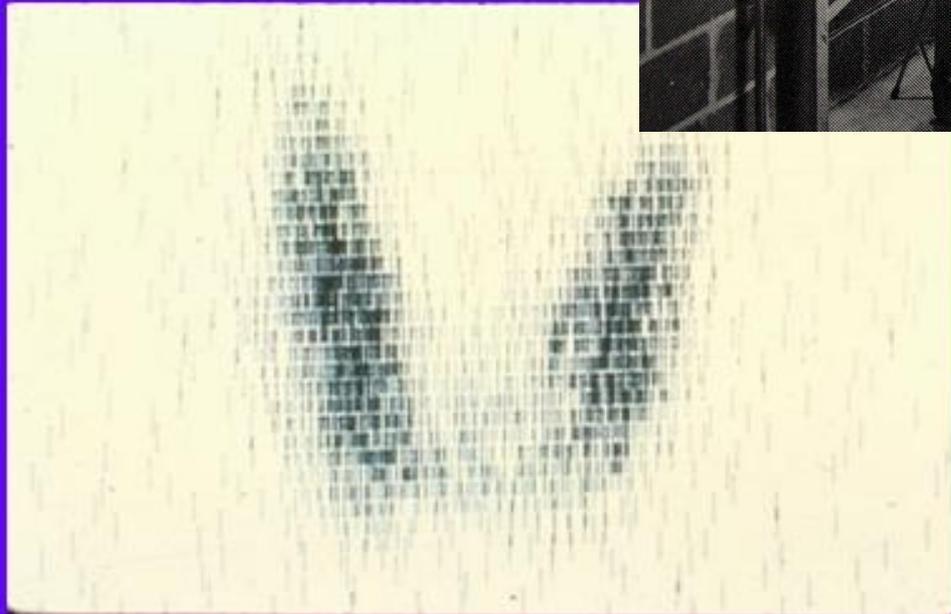
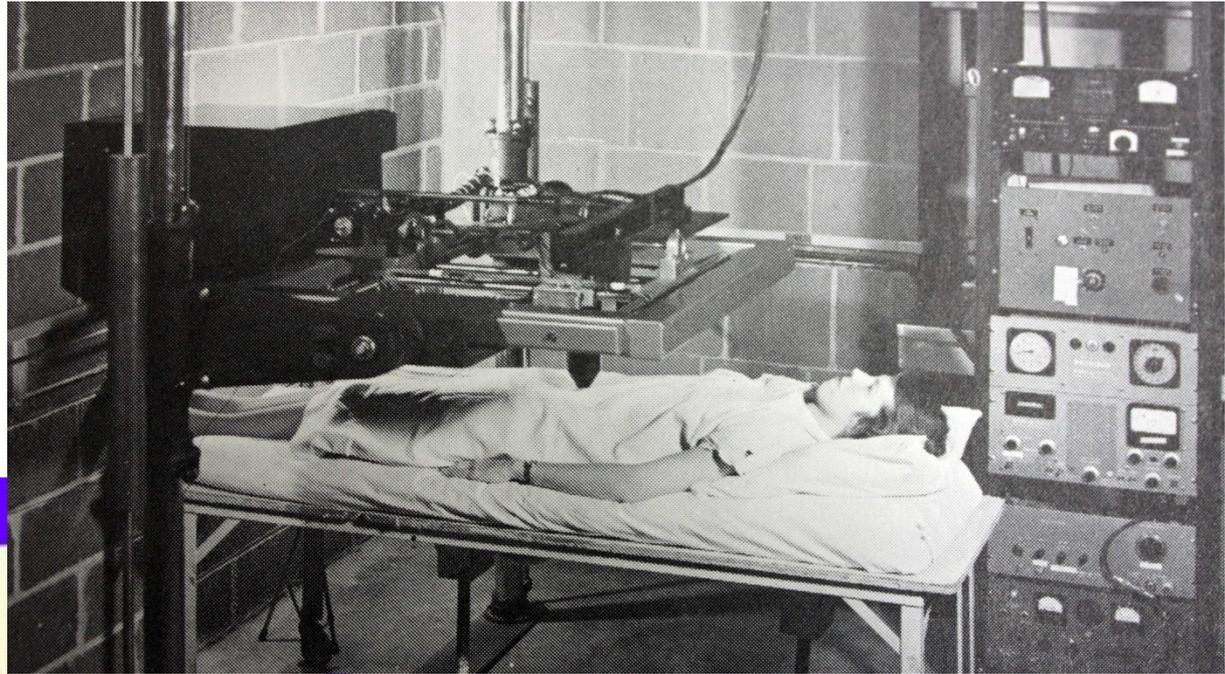
sodium-24, phosphorus-32, iodine-131

Dr. Joseph Hamilton (1907–1957), University of California at San Francisco

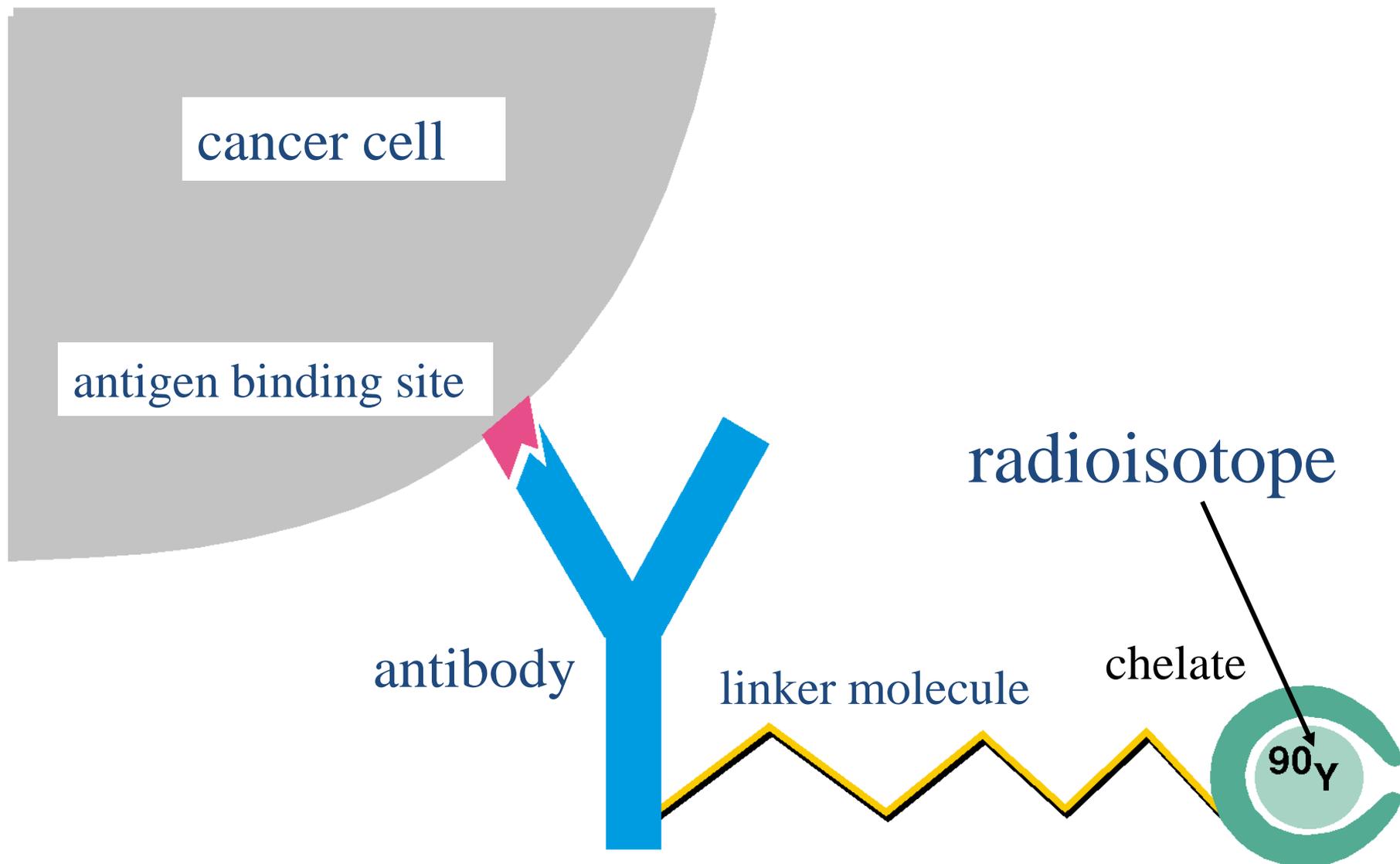


- worked closely with John and Ernest Lawrence and Glenn Seaborg on medical applications of newly discovered isotopes.
- helped transform the isotope sciences into a new field: **nuclear medicine**

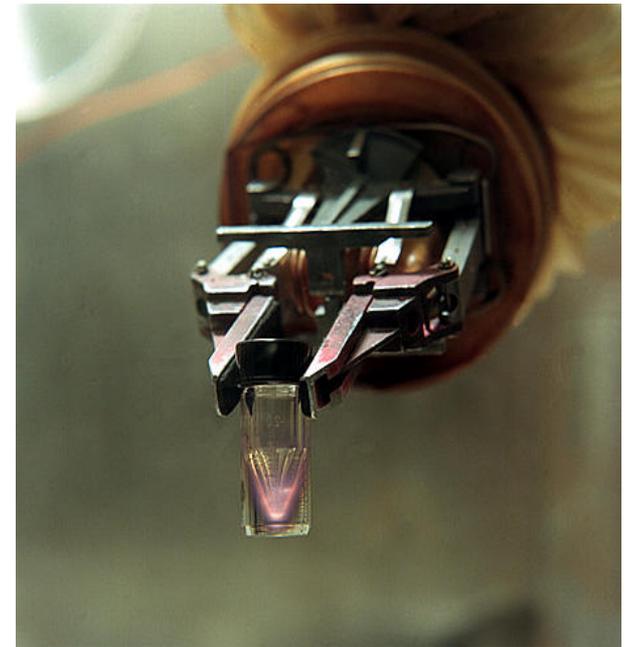
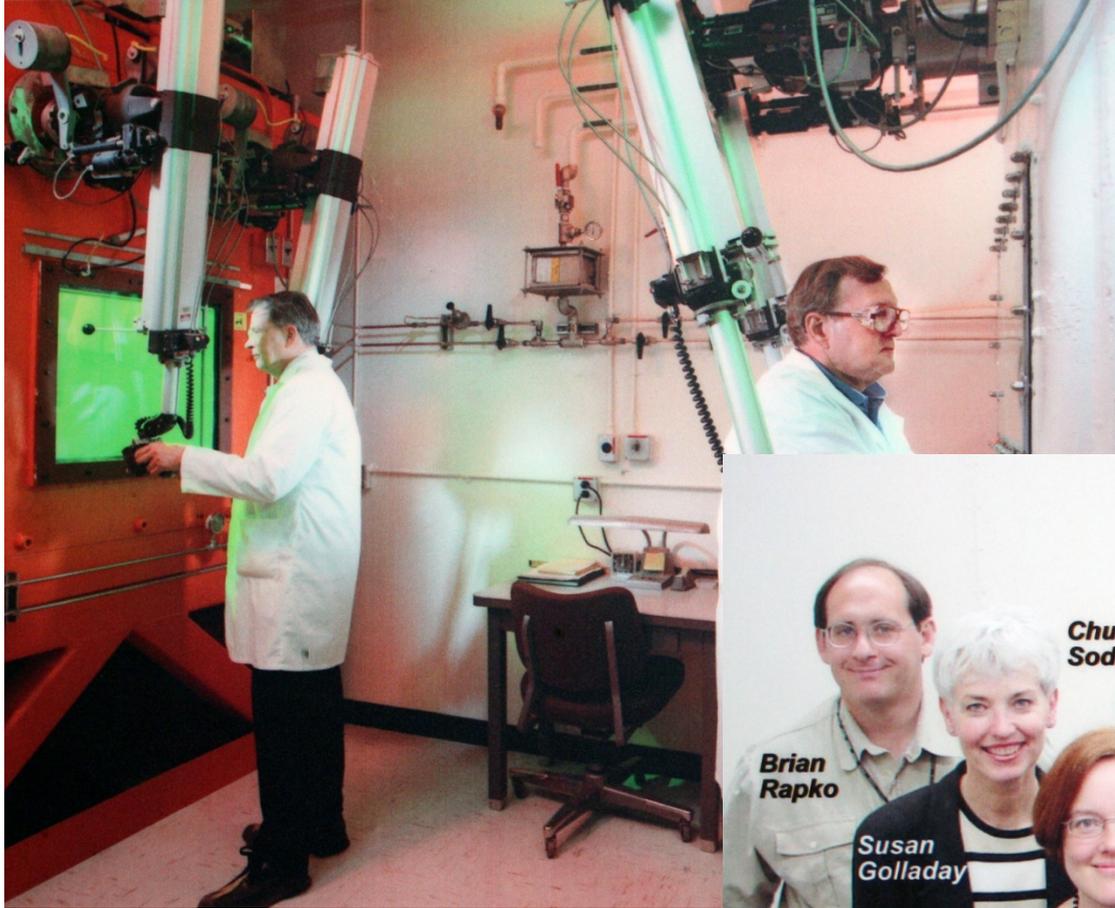
Early thyroid rectilinear scan using iodine-131 (1954)



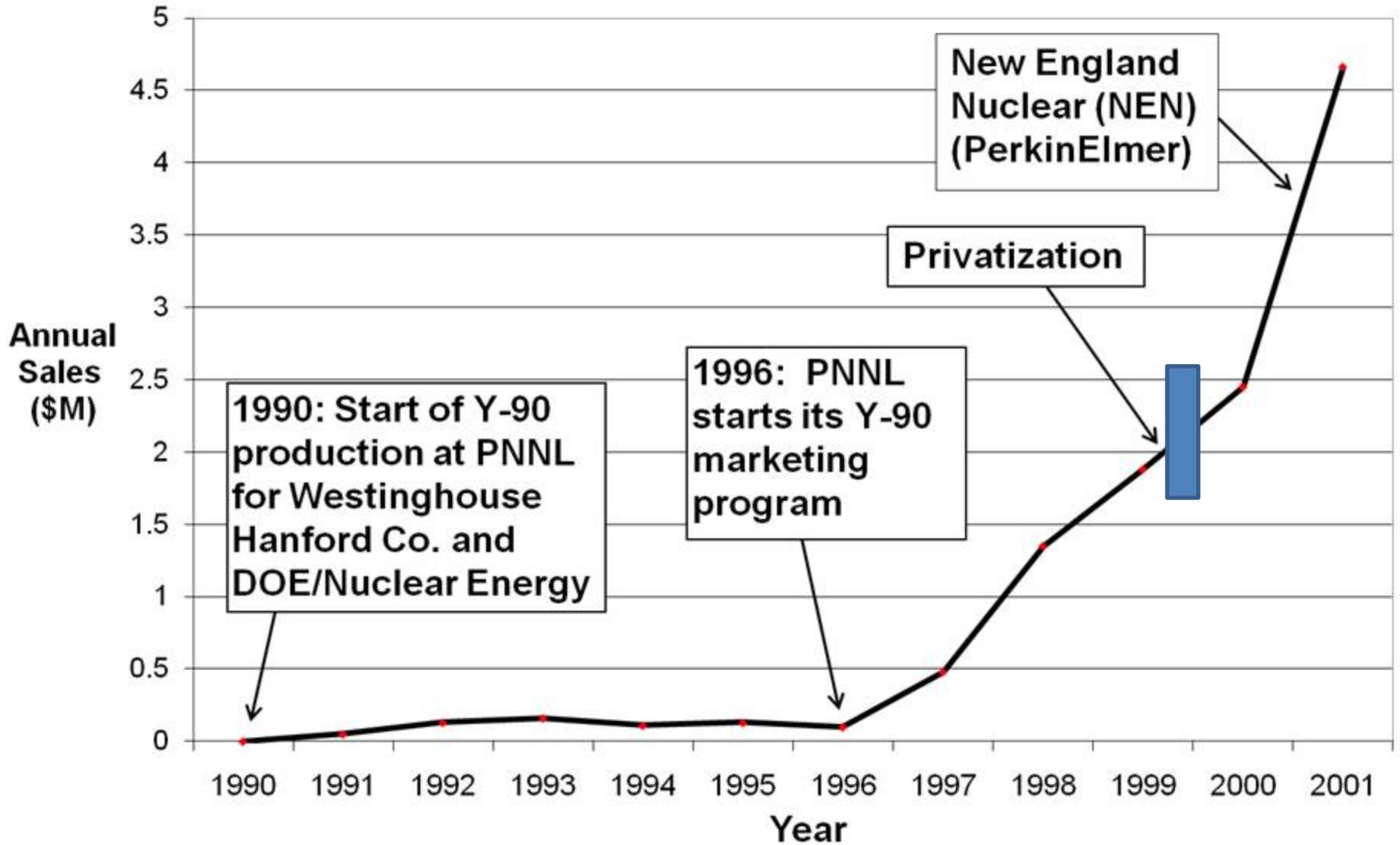
Radiolabeled antibodies: created new interest in yttrium-90



Yttrium-90 production at PNNL (1990-1999)

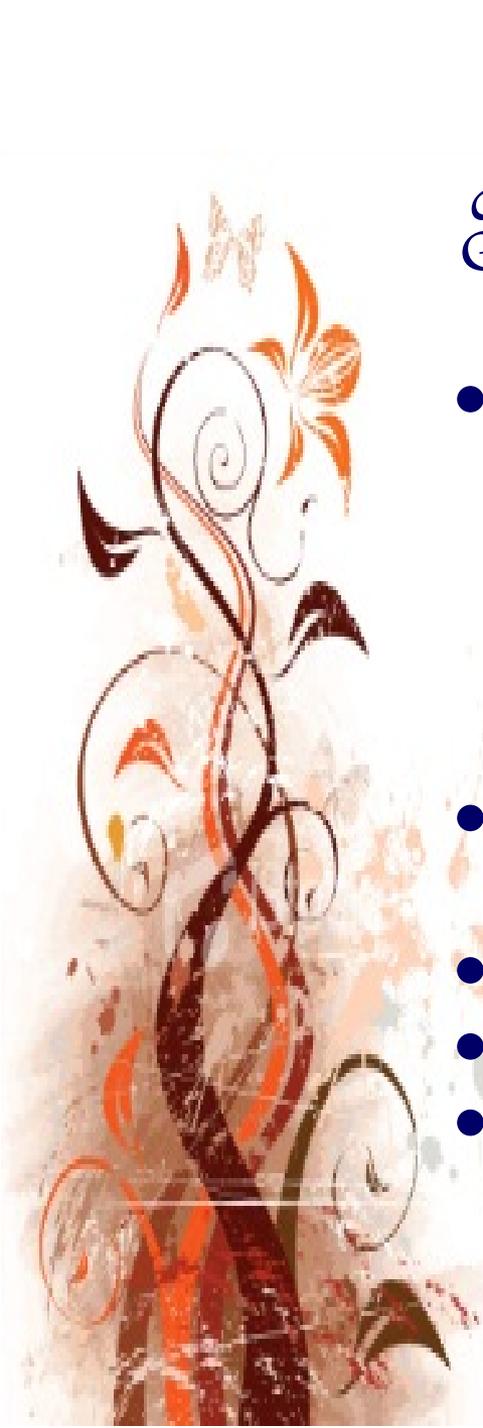


Yttrium-90 Sales Profile



The dark ages (1999-2003)

- Total loss of funding and mission responsibility
- Loss of key staff
- Struggle to keep the Fast Flux Test Facility viable as a production source for medical isotopes



The Renaissance (2003-2009)

- New program strategy focused on technical support to the private sector
 - IsoRay Medical, cesium-131 seeds
 - AlphaMed, Inc.
 - Advanced Medical Isotope Corporation
- New program support from the Department of Energy in isotope production
- New purpose and mission
- Collaboration with other national laboratories
- New staff

Today: Enabling science, medicine, and industry

The Isotope Sciences Program at PNNL:

- *represents a national technology resource*

Our signature capability:

- ✓ high-purity radiochemical separations



Reid Peterson

Nicole Green

Our greatest asset: people



Garrett Brown



Brian Rapko



Larry Greenwood



Clark Carlson



David Blanchard



Gregg Lumetta



Amanda Johnsen

Chuck Soderquist



Mike Urie



Jim Toth



Matt O'Hara



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Facilities: Radiochemical Processing Lab

- DOE hazard category 2 facility for work with micrograms to kilograms of fissionable and non-fissionable radioactive materials
- 144,092 ft² building with 40,000 ft² of laboratory and more than 8,500 ft² of hot cell space
- Extensive wet laboratories, shielded glove boxes, wet radiochemistry fume hoods, and a modern analytical laboratory
- 16 hot cells (4 new)



Isotope production and distribution

- Strontium-90 production as source for yttrium-90
- Radium-224 generators for $^{212}\text{Pb}/^{212}\text{Bi}$
- Gadolinium-153 in collaboration with Idaho National Laboratory
- Radium-223 and thorium-227 production from legacy actinium-227 (neutron sources)
- Radium-226 beneficial re-use for producing short-lived alpha emitters ($^{225}\text{Ac}/^{213}\text{Bi}$)
- Neptunium-237 distribution
- Cesium-137 recycle for beneficial re-use

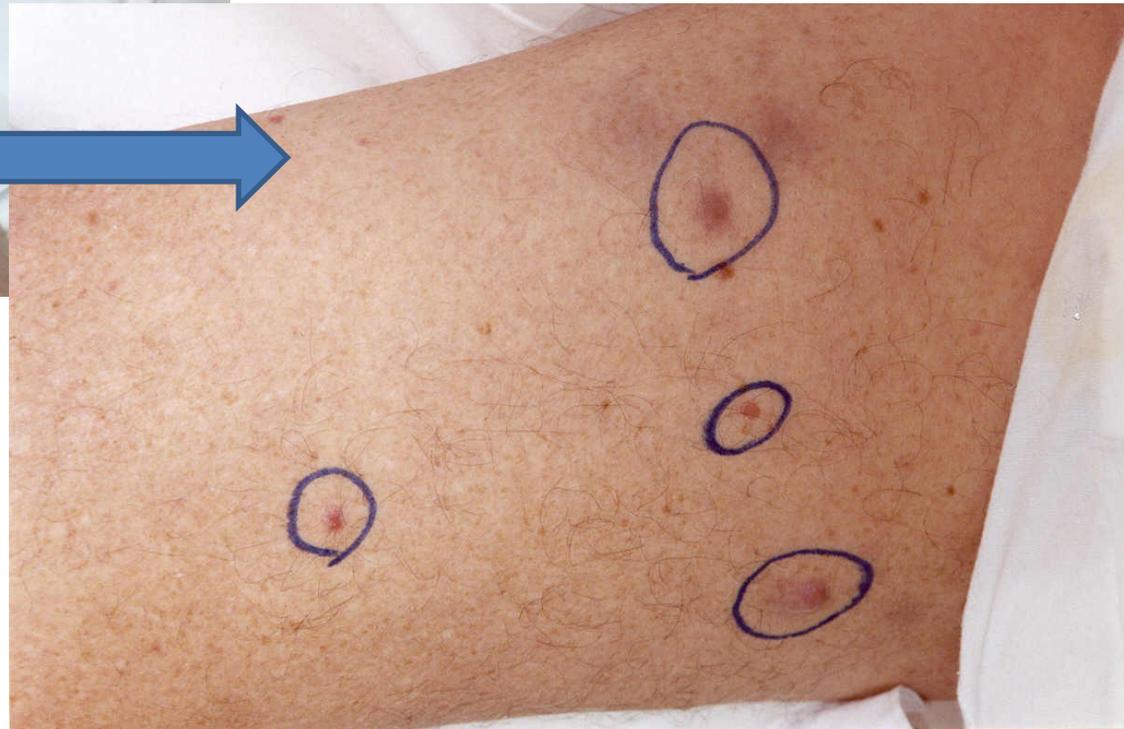


Focus on alpha-emitting radionuclides

- Greatest cell-kill efficiency
- Normal-tissue sparing
- Ideal for treating metastatic cancer

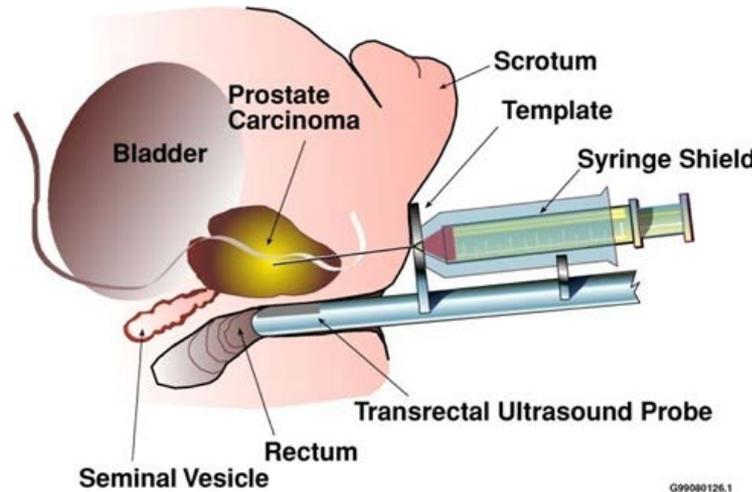


Melanoma to complete remission using targeted alpha therapy

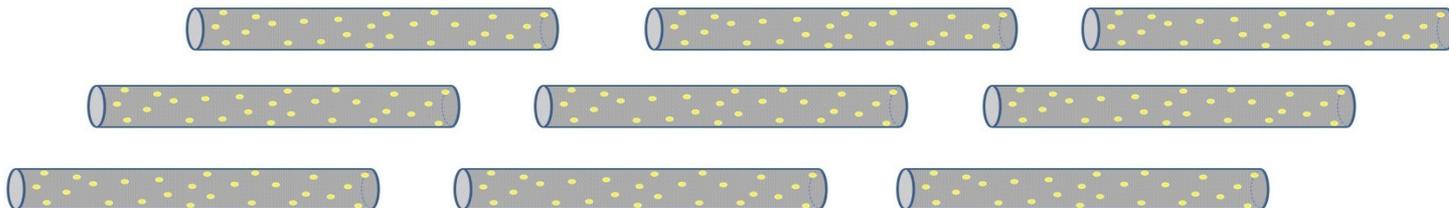


Radiopharmaceutical and medical device design

- Radionuclide polymer composites for direct intra-tumoral injection

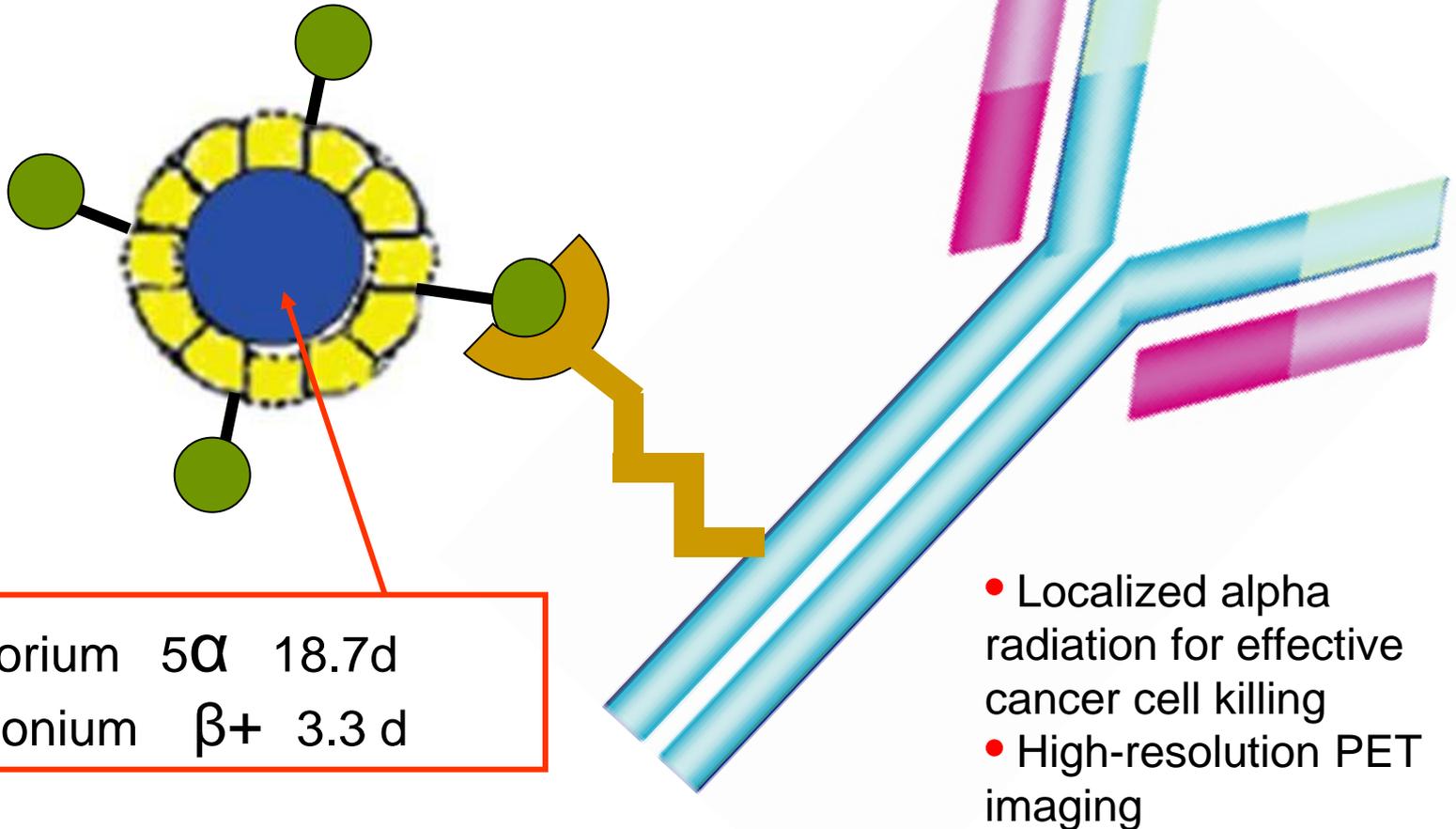


- New, fast-resorbable seed design for controlled delivery of yttrium-90 microspheres



Apo ferritin nanoparticle-biotin-streptavidin-antibody

- ✓ Non-toxic, biodegradable construct
- ✓ Secure binding of radiometals and decay products
- ✓ Insoluble, non-toxic 8-nm nanoparticle contains multiple radiometal atoms for high-dose radiation therapy



Where's the nuclear reactor?

Although we do not have an operating nuclear reactor or a charged-particle accelerator as on-site isotope-production tools, we nonetheless:

- ▶ partner with other facilities and organizations with nuclear reactors and charged-particle accelerators
- ▶ prepare and ship radioisotopes extracted from long-lived (legacy) radioactive materials



Compact systems

- ▶ “Next-generation” approach to isotope production where full-scale nuclear reactors and cyclotrons are too expensive or too complex to acquire and operate
- ▶ Fully dedicated, right-sized, “on/off” systems
 - Proton accelerators
 - Alpha accelerators
 - Neutron generators
 - Electron beam x-ray irradiation systems
 - Stable-isotope plasma-separation systems



Compact systems: proton accelerator

Advanced Medical Isotope Corporation, Kennewick

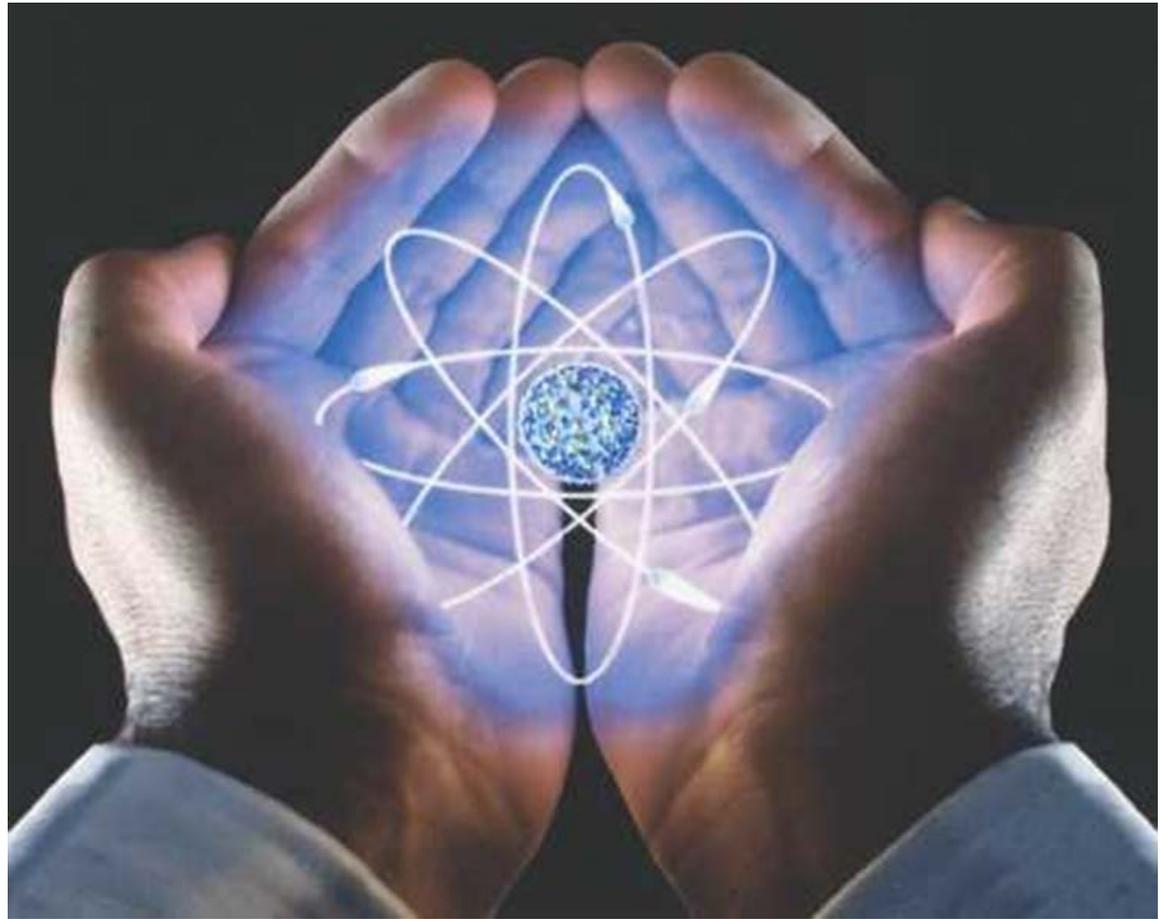


- First U.S. “compact” 7-MeV proton linear accelerator for medical isotope production (2008)
- Up and running, producing ^{18}F for local hospitals

Next: compact alpha-particle linear accelerator

- Advanced 30 MeV, 1.5 mA, high-efficiency, pulsed or continuous, plasma radiofrequency quadrupole drift tube
- Also accelerates protons, deuterons, ^3He , ^{12}C
- Lowest cost, highest output of key isotopes identified as critical need: ^{82}Sr , ^{67}Cu , ^{211}At , $^{117\text{m}}\text{Sn}$, ^{210}Po , ^{123}I , ^{125}I
- \$12M Private/federal funding proposed (Alpha Source)
- Target fabrication and processing at PNNL





**Dream lofty dreams,
and as you dream,
so you shall become.**

**Your vision is the promise of what
you shall one day be.**

-- James Allen