

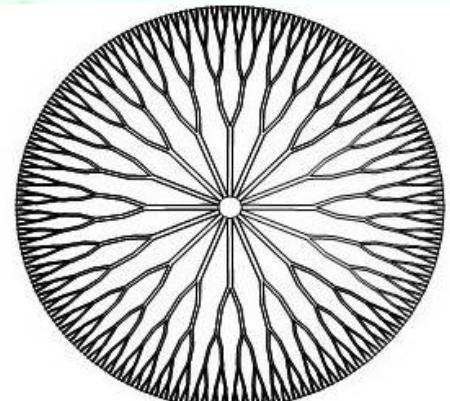
# **Ammonia Desorption in Microscale Fractal-Like Branching Flow Networks**

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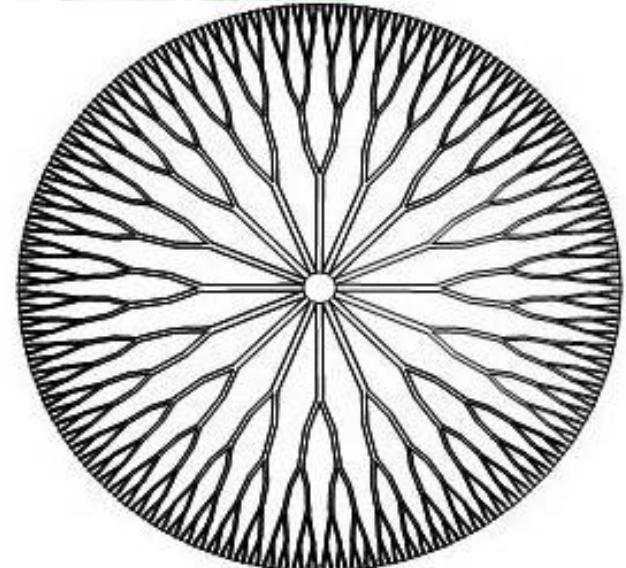
# Introduction

- Macroscale desorption
  - Droplet
  - Thin film
- Microscale desorption
  - Enhanced heat transfer capabilities
  - Enhanced mass transfer capacity
- Parallel microchannel desorber
  - Large pressure drop
  - Potential for flow channel blockage
- Fractal-like microchannel desorber (based on natural flow networks - fixed diameter and length ratios)
  - Low pressure drop
  - Alternate flow paths

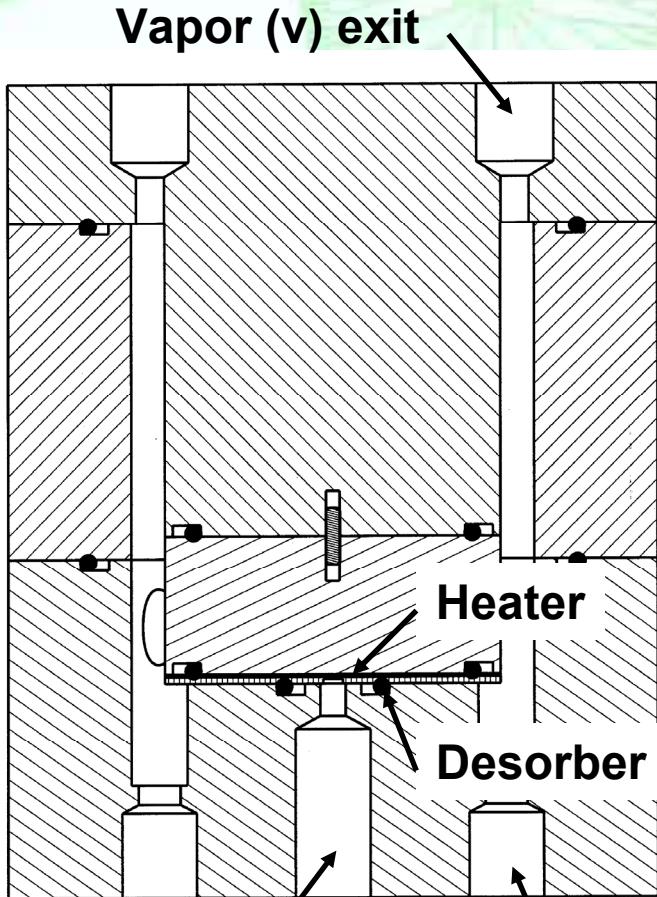


# Objectives

- Assess feasibility of desorption using a fractal-like branching channel heat sink (ammonia/water binary mixture)
- Quantify desorption rates and mass fraction as a function of
  - Applied heat flux
  - Flow rate

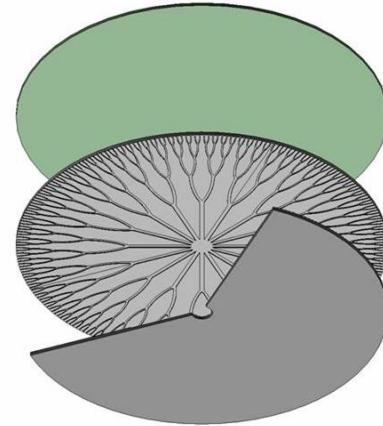


# Test Device

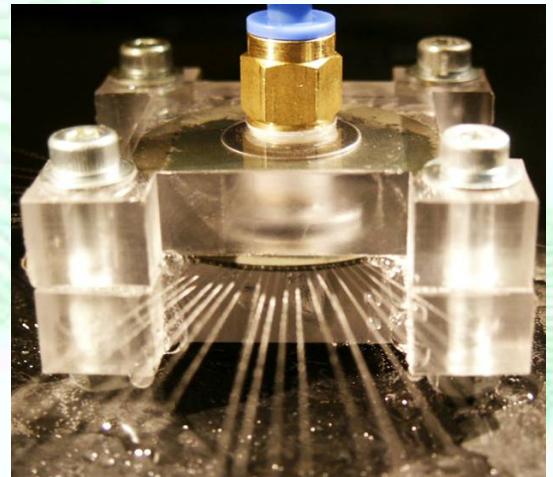


Strong solution  
(ss) inlet

Weak solution  
(ws) exit



Courtesy of Christoff Pluess



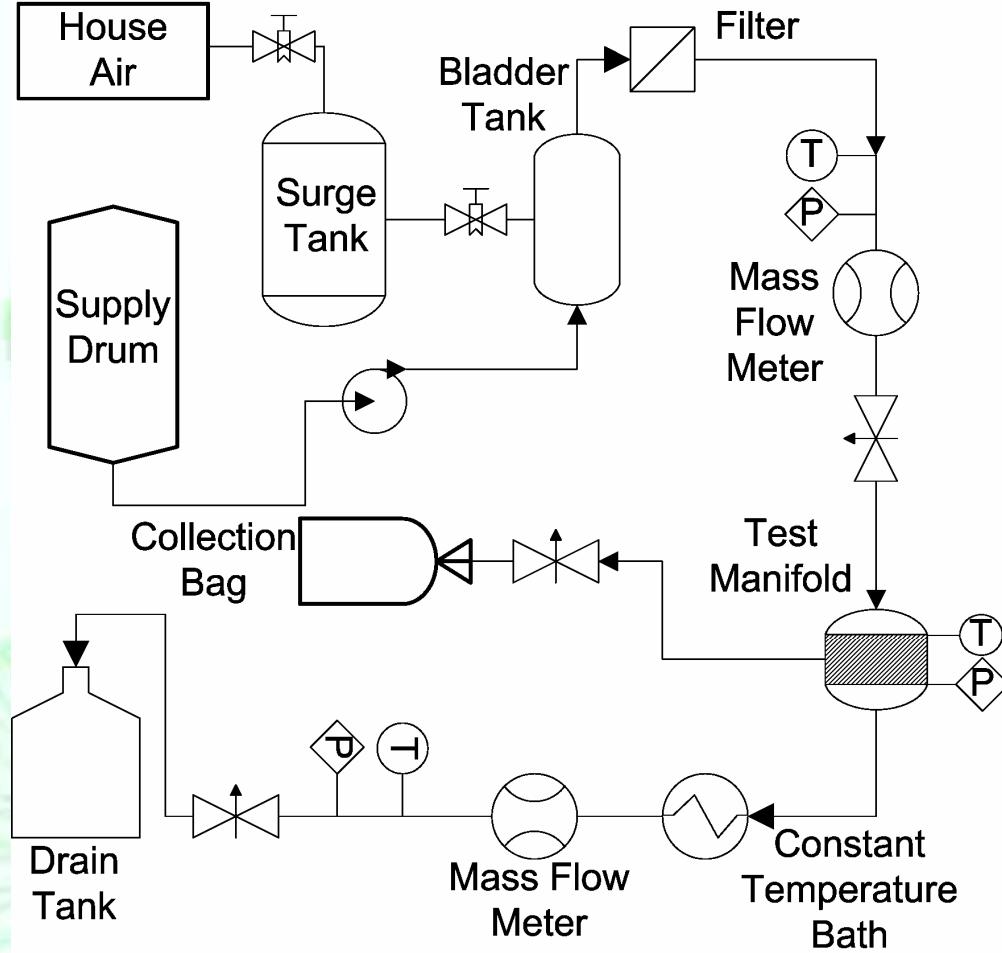
Courtesy of Christoff Pluess

# Dimensions of Flow Network

$k$	$H_k$ (mm)	$w_k$ (mm)	$d_k$ (mm)	$L_k$ (mm)
0	0.158	0.430	0.128	5.80
1	0.150	0.297	0.122	4.10
2	0.137	0.210	0.110	2.90
3	0.126	0.147	0.100	2.05
4	0.112	0.107	0.088	1.45

- \*  $k$  indicates branching level
- \*  $k = 0$  emanates from inlet plenum

# Flow Loop



# Data Reduction

- Mass flow rate of vapor

$$\dot{m}_v = \dot{m}_{ss} - \dot{m}_{ws}$$

- Mass fraction of ammonia in liquid streams

$$x = f(T, P, \rho)$$

Ibrahim & Klein (1993)

- Mass fraction of ammonia in vapor stream

$$x_v = \frac{x_{ss}\dot{m}_{ss} - x_{ws}\dot{m}_{ws}}{\dot{m}_v}$$

# Uncertainty

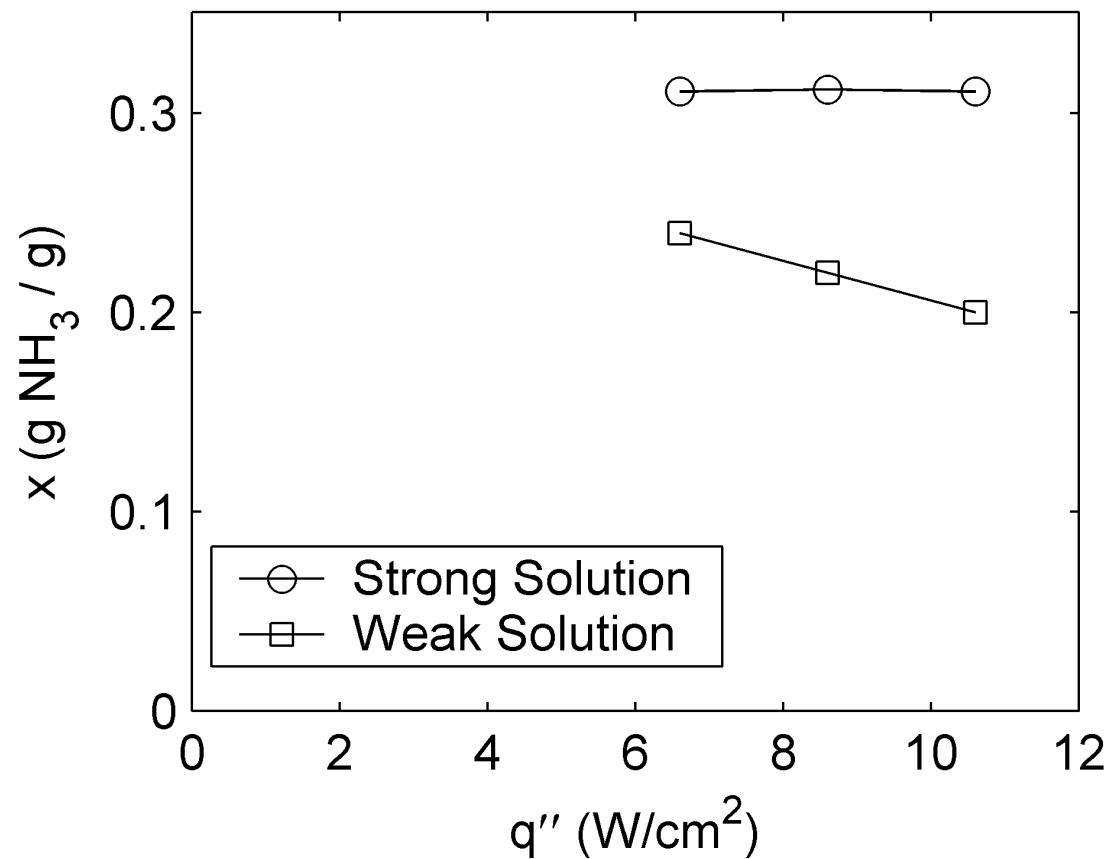
Measurement	Location	Operating Range	Uncertainty	Units
Flow Rate	Liquid	15-25	±0.05	g/min
	Vapor	1.5-3	±0.07	g/min
Mass Fraction	Liquid	0.2-0.3	±0.003	g <sub>NH<sub>3</sub></sub> /g
	Vapor	0.93-0.99	±0.15	g <sub>NH<sub>3</sub></sub> /g
Temperature	Thermocouple	37-47	±0.2	°C
	RTD	20-22	±0.09	°C
Pressure	Upstream	300 (typ)	±11	kPa
	Downstream	135 (typ)	±1.2	kPa
Density	All	890-925	±0.5	kg/m <sup>3</sup>
Heat Flux	All	6-12.6	±0.05	W/cm <sup>3</sup>

# Test Matrix

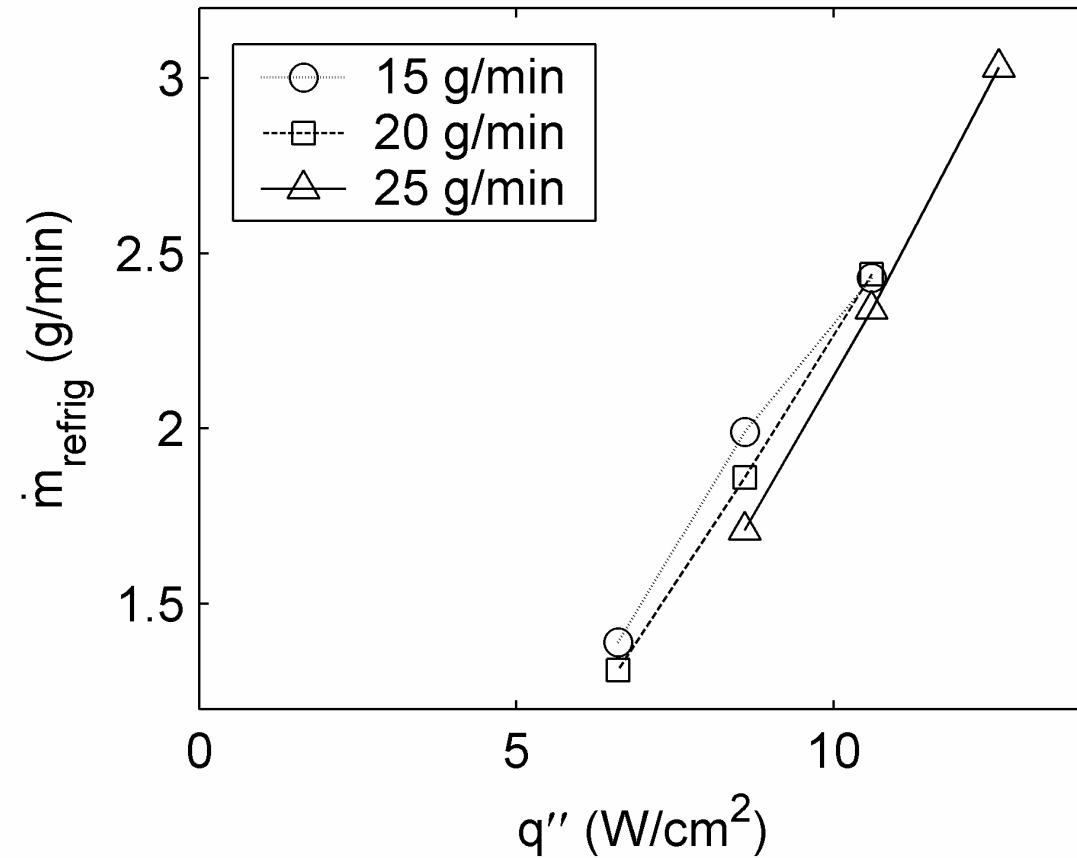
	15 g/min	20 g/min	25 g/min
6.6 W/cm <sup>2</sup>	X	X	-
8.6 W/cm <sup>2</sup>	X	X	X
10.6 W/cm <sup>2</sup>	X	X	X
12.6 W/cm <sup>2</sup>	-	-	X

# Ammonia Mass Fraction versus Heat Flux

$\dot{m}_{ss} = 15 \text{ g/min}$

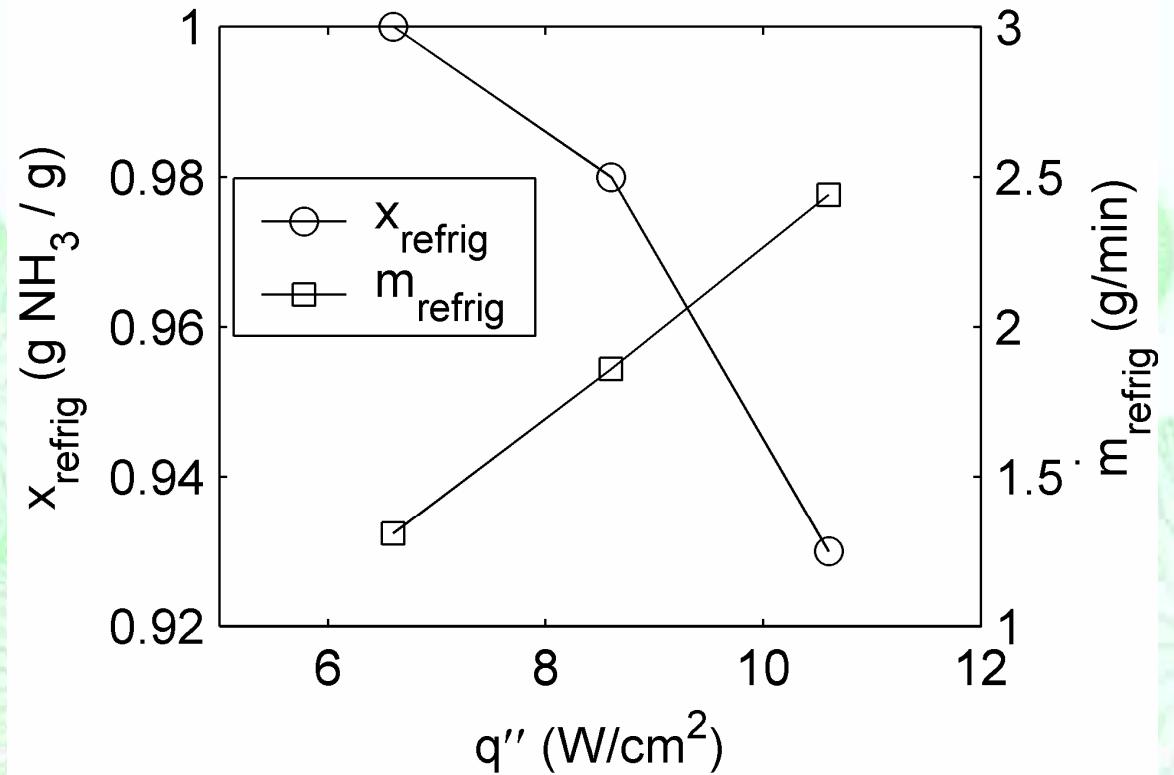


# Mass Flow Rate of Vapor versus Heat Flux and Strong Solution Flow Rate



# Mass Fraction and Vapor Flow Rate versus Heat Flux

$$\dot{m}_{ss} = 20 \text{ g/min}$$



# Conclusions

- Desorption of ammonia in fractal heat sink demonstrated
- Increases in heat flux yield
  - Increases in desorption rate (vapor flow rate)
  - Decreases in ammonia mass fraction in vapor
- Increases in strong solution flow rate yield
  - Decreases in desorption rate
  - Increases in ammonia mass fraction in vapor
- Competing effects of desorption rate and mass fraction require desorber design optimization based on cooling requirements

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